

Regranulate
PC/ABS SOLLABLEND T85

For above mentioned supply, the following values have been measured.

Technical data

Parameter	Value	Unit
Melt Volume Rate (260°C/5,0 kg)	10-15	cm ³ /10 min
Density	1.14 - 1.17	g/cm ³
Vicat Softening Temperature	> 130	°C
Tensile modulus	2250	N/mm ²
Tensile strength	60	N/mm ²
Elongation at break	50	%
Flexural strength	75	N/mm ²
Flexural modulus	2150	N/mm ²
Izod notched impact strength	37	KJ/m ²
Charpy notched impact strength	40	KJ/m ²
Measured flammability rating 3,2 mm	HB	Class
Measured flammability rating 1,6 mm	HB	Class

*the measured values relate to a specific batch and other batches may have slight differences in individual parameters.

Use: Injection moulding

Color: black

Storage: The material should be stored dry, free of direct sunlight, up to a maximum temperature of 50 °C.

Packaging: BigBag or octabin on palett

Safety information: refers to the primary material, for the reggranulate before the product is used, customers and other users should have their own independent opinion that the product is suitable for the intended use.

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